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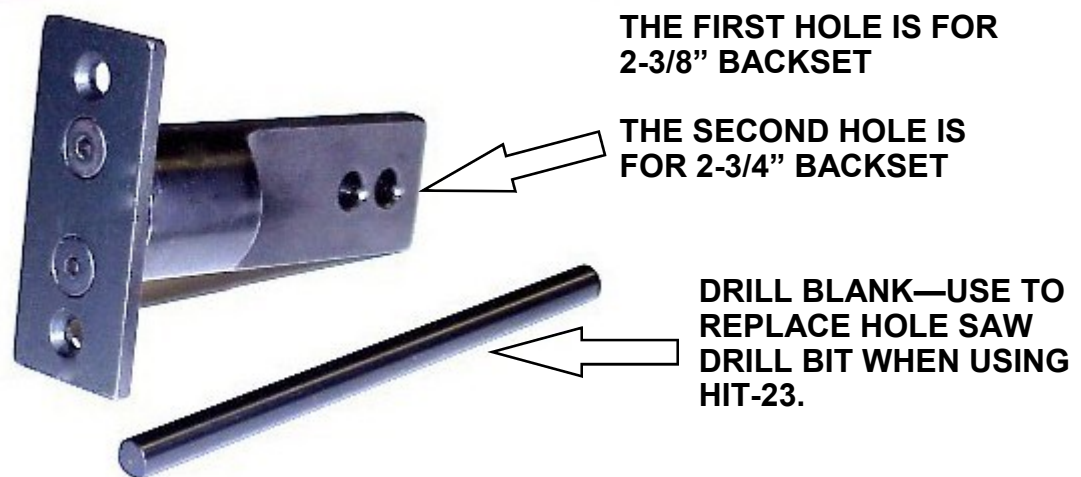
**INSTRUCTIONS FOR USE WITH
HIT-23 DRILL GUIDE
FOR RELOCATING CROSS BORE**

Set up your hole saw by removing the drill bit and replacing it with the drill blank provided.

Remove lock and latch from door and install the HIT-23 drill guide into the latch cutout. Secure by screwing in door.

Drill from both sides of door. When most of the door has been drilled from both sides, remove the HIT-23 and complete the cut.

**USE ONLY A SLOW SPEED WHEN DRILLING
USING A FAST SPEED MAY CAUSE THE DRILL
BLANK TO WELD ITSELF TO THE DRILL GUIDE.**



**ALWAYS USE EYE PROTECTION WHEN OPERATING
POWER TOOLS!!**